

Berea Hardwoods Co., Inc.  
Kit Instructions

## **Berea Hardwoods Napkin Ring Kit (11504NR-xxx)**



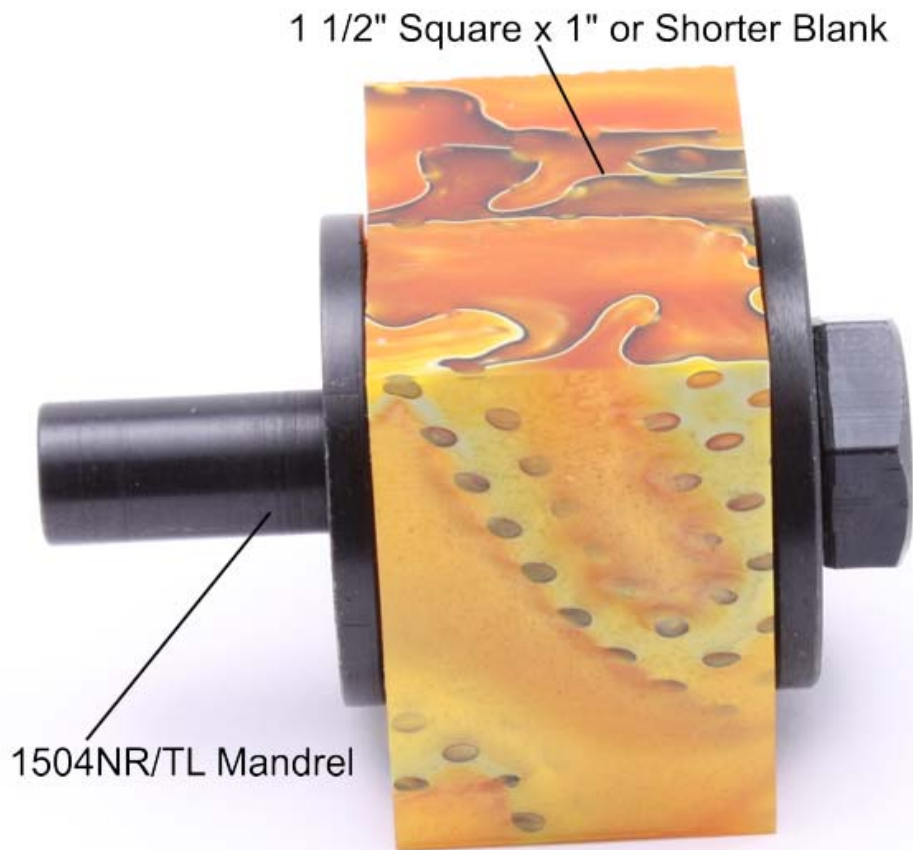
Needed: Mandrel-1504NR/TL  
Bushings-None Needed  
Drill-30mm Forstner Bit  
Wood Size- 1 ½" x 1" (maximum)

You will also need a chuck for your lathe.

### **Preparing the Material Blank**

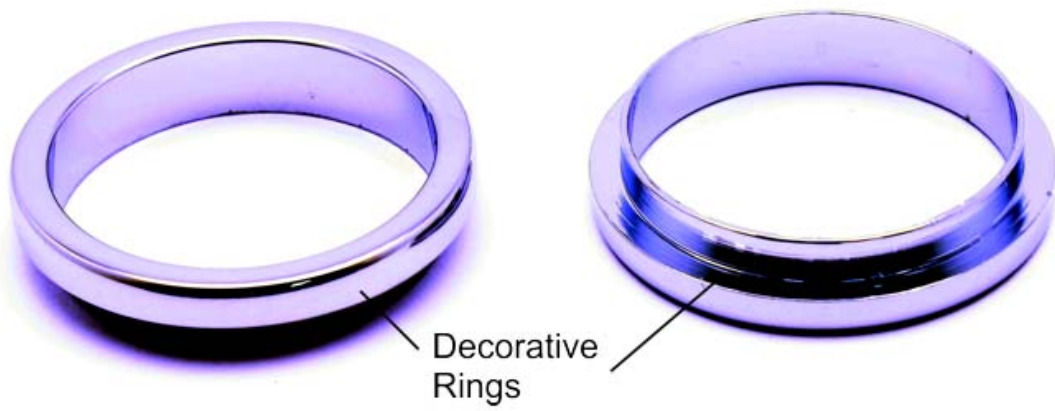
1. Cut the material blank. You can use 2 narrow blanks, about 5/16" wide or 1 long blank up to 1" wide.
2. Drill the blank through the center, lengthwise, with a 30mm Forstner bit.

## Turning the Blank



1. Assemble the blank on the mandrel as shown above.
2. If using the shorter blanks insert the supplied spacer between the 2 blanks.
3. Insert the mandrel into a chuck.
4. Turn the blank to the desired contour. NOTE: Slow down your lathe. This is a large blank so it should be turned at a slower speed.
5. TIP: I sawed off the corners slightly, but that is not necessary.
6. After turning the blank, sand the surface in progressive steps until you get to 400 or 500 grit.
7. If a higher polish finish is desired continue sanding with Micro Mesh through 12000 grit.
8. Apply the finish of your choice and polish.
9. Remove the blank from the mandrel.

## Assembling the Kit



Please refer to the Pen Parts diagram above.

1. Press the decorative rings into each opening in the blank. If they happen to be a little loose a drop of CA glue will fix them right up.
2. Now go find some napkins!!

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